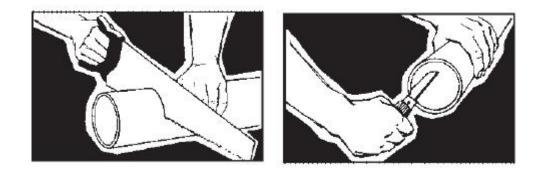
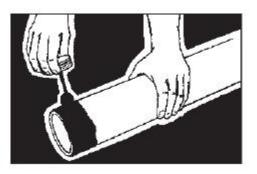
Prime Conduit, Inc.

Conduit Installation Instructions – Cementing Joints

1. Prime Conduit's PVC conduit in sizes 1/2" through 1-1/2" should be cut square using a fine tooth handsaw or rotating pipe cutter and then deburred. A miter box or similar saw guide should be utilized to keep the material steady for the larger sizes 2" through 6". After cutting and deburring, wipe ends clean of dust, dirt and shavings.



 Be sure that conduit end is clean and dry. Apply coat of solvent cement to the end of conduit, the length of the socket to be attached. Prime Conduit offers a variety of Harvey Solvent Cement products. The application situation will determine the type of solvent cement needed and follow the solvent cement manufacturer's recommendations to determine if primer is needed.



3. Push conduit firmly into fitting while rotating conduit slightly about one-quarter turn to spread cement evenly. Allow joint to set per the solvent cement manufacturer's recommendations.